

# PRODUCT DATA SHEET



## INDUSTRIAL MACHINERY TOOL WAY OILS

### PAL WAY OILS 32, 68, 220

These oils are formulated from high performance base stocks & additives which provides tackiness, anti-corrosive & anti – foaming properties resulting in higher loading of machine tools, minimum stick-slip & improved surface finish to the job.

These oils have excellent antiwear / EP performances, good demulsibility & excellent filter ability in the presence of water. Due to their good adhesive properties, these oils results in reduced oil consumption.

**Recommended** for slide way lubrication of planers, grinders, horizontal boring machines, jig borers, shapers etc.

CHARACTERISTICS				
Sr. No.	Properties	PAL WAY OILS		
		32	68	220
1.	Kinematic Viscosity, cSt @40°C	29-35	64-72	200-240
2.	Viscosity Index, min.	90	90	80
3.	Flash Point, COC, °C, min.	180	180	200
4.	Copper Corrosion Test, 3 hrs @ 100, °C	1	1	1
5.	Steel corrosion	Pass	Pass	Pass

\* The specifications are subject to variations/ development / customization.

**PACKING:** 210L, 50L, 20L